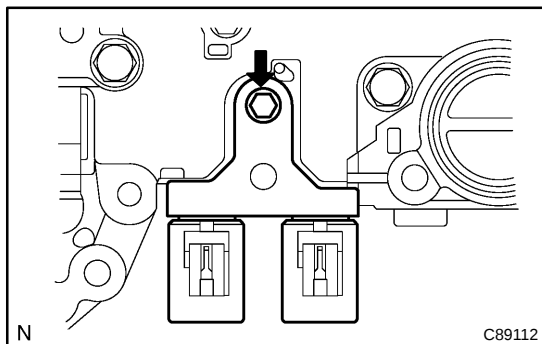


TRANSMISSION VALVE BODY ASSY (U151E/U151F)

OVERHAUL

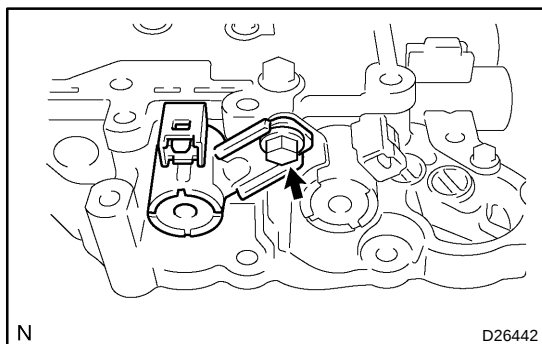
4010J-01

**1. REMOVE SHIFT SOLENOID VALVE SL3**

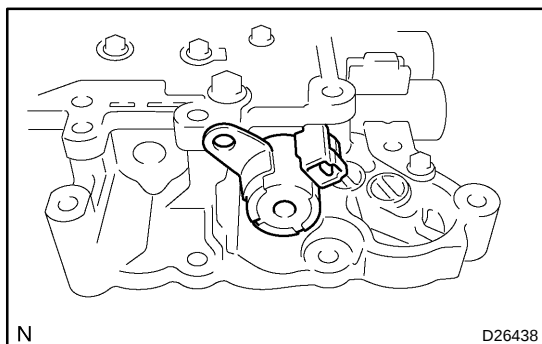
- (a) Remove the bolt and shift solenoid valve SL3 from the valve body assy.

2. REMOVE LINE PRESSURE CONTROL SOLENOID ASSY

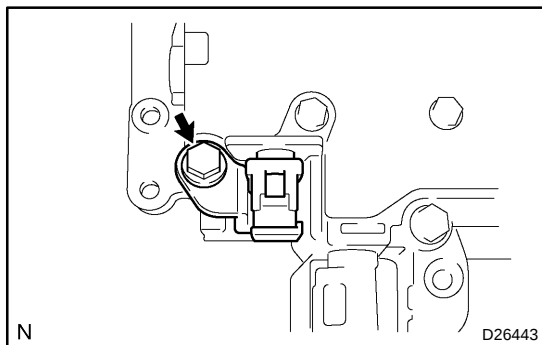
- (a) Remove the shift solenoid valve SLT from the valve body assy.

**3. REMOVE SHIFT SOLENOID VALVE S4**

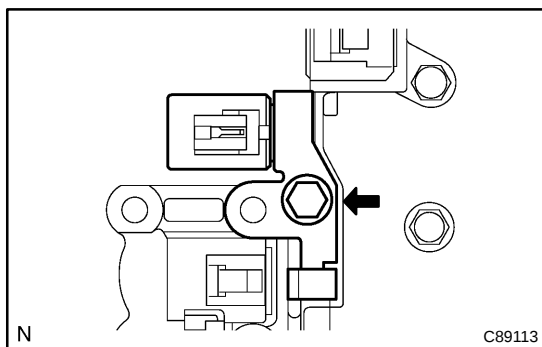
- (a) Remove the bolt and shift solenoid valve S4 from the valve body assy.

**4. REMOVE SHIFT SOLENOID VALVE SR**

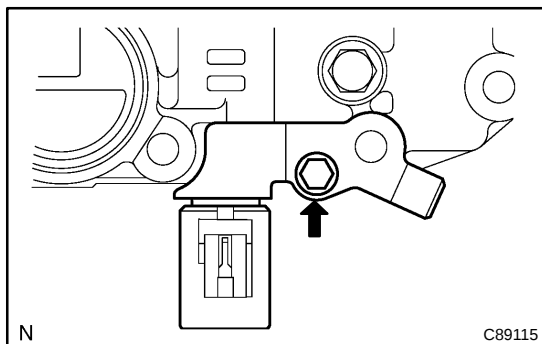
- (a) Remove the shift solenoid valve SR from the valve body assy.

**5. REMOVE SHIFT SOLENOID VALVE DSL**

- (a) Remove the bolt and shift solenoid valve DSL from the valve body assy.

**6. REMOVE SHIFT SOLENOID VALVE SL2**

- (a) Remove the bolt and shift solenoid valve SL2 from the valve body assy.

**7. REMOVE SHIFT SOLENOID VALVE SL1**

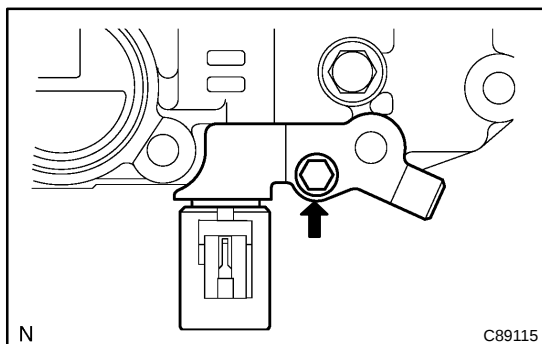
- (a) Remove the bolt and shift solenoid valve SL1 from the valve body assy.

8. REMOVE MANUAL VALVE

- (a) Remove the manual valve from the valve body assy.

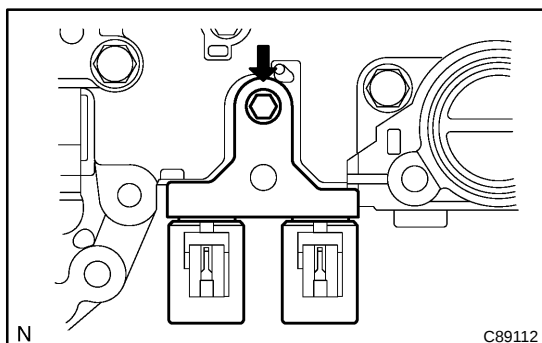
9. INSTALL MANUAL VALVE

- (a) Install the manual valve to the valve body assy.

**10. INSTALL SHIFT SOLENOID VALVE SL1**

- (a) Install the shift solenoid valve SL1 to the valve body assy with the bolt.

Torque: 6.6 N·m (67 kgf·cm, 58 in·lbf)

**11. INSTALL LINE PRESSURE CONTROL SOLENOID ASSY**

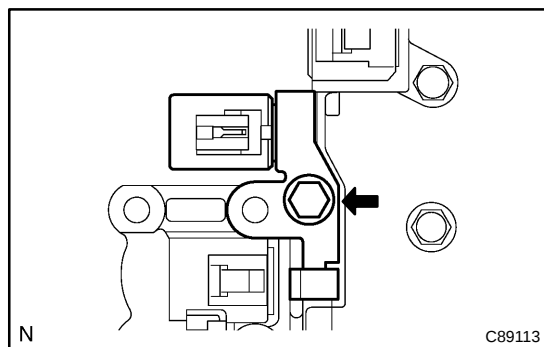
- (a) Install the shift solenoid valve SLT to the valve body assy with the bolt.

Torque: 6.6 N·m (67 kgf·cm, 58 in·lbf)

12. INSTALL SHIFT SOLENOID VALVE SL3

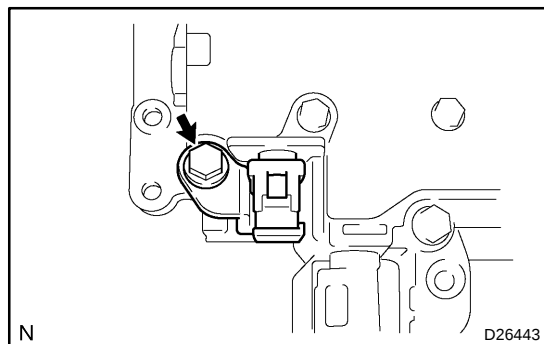
- (a) Install the shift solenoid valve SL3 to the valve body assy with the bolt.

Torque: 6.6 N·m (67 kgf·cm, 58 in·lbf)

**13. INSTALL SHIFT SOLENOID VALVE SL2**

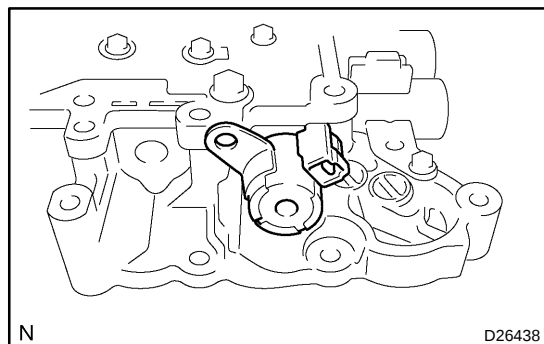
- (a) Install the shift solenoid valve SL2 to the valve body assy with the bolt.

Torque: 10.8 N·m (110 kgf·cm, 8 ft·lbf)

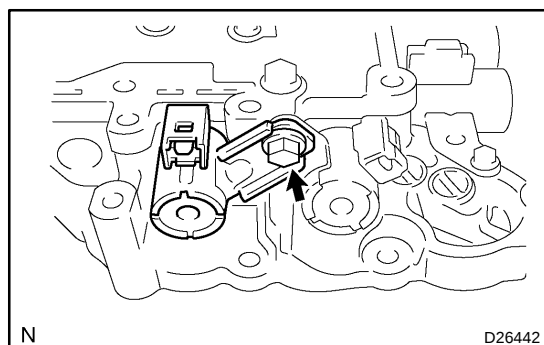
**14. INSTALL SHIFT SOLENOID VALVE DSL**

- (a) Install the shift solenoid valve DSL to the valve body assy with the bolt.

Torque: 10.8 N·m (110 kgf·cm, 8 ft·lbf)

**15. INSTALL SHIFT SOLENOID VALVE SR**

- (a) Install the shift solenoid valve SR to the valve body assy.

**16. INSTALL SHIFT SOLENOID VALVE S4**

- (a) Install the shift solenoid valve S4 to the valve body assy with the bolt.

Torque: 10.8 N·m (110 kgf·cm, 8 ft·lbf)